### HELI



SERIES

THREE WHEEL 1-2 ton AC ELECTRIC FORKLIFT

STANDARD EQUIPMENT
ZF Drive unit includes Gearbox, AC-motor and oil-cooled disc brake
ZAPI /CURTIS MOSFET electronic travel controllers and lifting controller
High-mounted rear combination lights (back up, brake, turn signal)
3300mm STD 2-Stage mast
Front lights (turn signal & clearance)
Tilt cylinder(5 fwd/7 back)
Side view mirror
Carriage
OPTIONS
AC induction motor/AC controller hydraulic system
Full free 2-Stage mast
STD mast with other lifting height
Full free 3-Stage mast
Side-shifter(Hurg up,Integrated)
Colored tyre (white/green)

1111	
	3-spool Control Valve
	DC/DC Converter
	Super-elastic tyre
	Battery
	Head lights
	Standard fork
	Load backrest
	Flashing light
•••	
	Nonstandard forks in length
	Other attachments
	Warning light (rotating or buzzing)
	Battery charger

Optional battery





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AC 15

# HELI

#### Newly designed wide-view mast



The newly designed wide-view mast enlarges operators' view effectively and lessens the blind area to provide a clearer vision.



#### **Excellent steering system**

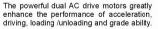


The Steering system with new technologies not only provides a smoother swerve and faster positioning & steering, but also effectively lowers down the noise.

Electronic differential New integrated load-sensing steering / Double paralleled steering wheel Power Steering Turn around in situ Automatic slow-down device while steering

#### **Dual AC drive motor**







THE MAXIMUM DRIVING

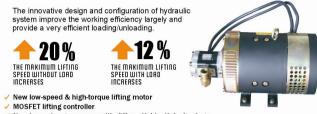
As the front overhang reduces 10mm, and the center of truck gravity lowers 12% , the truck has a better stability





THE CENTER OF TRUCK GRAVITY LOWERS

# High efficiency loading/unloading performance



New low-noise gear pump with differential tooth technology

✓ New dynamic load sensing technology in hydraulic system

# **Enough operation space**

The new optimization layout widens the operator space for ensuring more comfortable and convenient operation.



# More intelligent performance

- AC traction controller
- Emergency power shut-down
- Controller self-protecting ✓ Standard CAN BUS

**13**% THE OPERATOR SPACE INCREASES

- Self-braking on ramp
- Preventing disordered operating
- Operator presence sensing system
- Speed selection function
- (normal/cutback)



ZAPI CONTROLLER

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# **Better Stability**



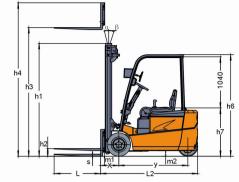


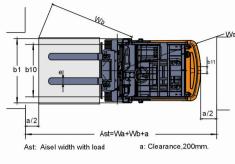


#### **Manufacturers Data and Design Characteristics**

Characteristics								
1.01 Manufacture's Name					H	ELI		
1.02 Model Designation		CPI	D10S	CPI	D15S	CPD	185	CPD20S
1.03 Configuration Number		CQ1/CQ2	FQ1/FQ2	CQ1/CQ2	FQ1/FQ2	CQ1/CQ2	FQ1/FQ2	CQ1/CQ2
1.04 Load Capacity	Q (kg)		000		500	17		2000
1.05 Load Center	c (mm)		00		500	50		500
1.06 Power Type	C (min)		ttery		tterv	Batt		Battery
1.07 Operator Type			ated		ated	Sea		Seated
1.08 Wheelbase	y (mm)		250	1250	1350	1455	1350	1455
Wheels & Tyres	<b>y</b> ((1111))	14	200	1250	1330	1455	1350	1455
2.01 Tyre Type		super	elastic	supe	relastic	supere	elastic	superelastic
2.02 Tyres Number (Front/Rear)			/2		2/2	2/2	2/2	2/2
2.03 Tread(centre of tyre),front	b10 (mm)		26		26	92		927
2.04 Tread(centre of tyre),rear	b11 (mm)		63		63	190	163	190
2.05 Tyre Size, Front			<7-8		×7-8	200/5		200/50-10
2.06 Tyre Size, Rear			4.5-8		4.5-8	16×6-8	15×4.5-8	16×6-8
Dimensions								
3.01 Load Distance	x (mm)	3	39	3	343	35	6	356
3.02 Mast Tilt Angle,F/R	α/β (° )		/7		5/7	5/		5/7
3.03 Height with Mast Lowered	h1(mm)		220		220	22		2220
3.04 Free Lift	h2(mm)		22		25	12		135
3.05 Standard Lift Height	h3(mm)		300		300	33		3300
3.06 Height with Mast Extended	h4(mm)		330		330	43:		4330
3.07 Overhead Guard Height	h6(mm)	2080	1980	2080	1980	19		1980
3.08 Seat Height	h7(mm)	1000	910	1000	910	91	0	910
3.09 Fork Size	s/e/L(mm)		00×770		00×920	35×10		45×100×920
3.10 Fork Carriage to DIN 15173 A/B			2A		2A	2/		24
3.11 Length to fork face	L2(mm)	1779	1784	1783	1888	2016	1895	2016
3.12 Overall Width	b1(mm)		070		070	11:		1124
3.13 Outside Turning Radius	Wa(mm)		145	1445	1545	1660	1540	1660
3.14 Ground Clearance at mast Loaded	m1(mm)		90		90	9		90
3.15 Ground Clearance at centre of wheelbase ,Loaded	m2(mm)		00		00	10		100
3.16 Right Stack Aisle width (Pallet size 1000x1000mm, clearance:200n			)75	3080	3180	3305	3185	3305
3.17 Right Stack Aisle width (Pallet size 1200x1200mm, clearance:200n	, , ,		300	3300	3400	3530	3410	3530
Performances					0.00			
4.01 Travel Speed,with/without load	km/h	14.2/15.4	14.5/15.5	14.2/15.4	14.5/15.5	14.2/15.5	14.2./15.4	14.0/15.3
4.02 Lifting Speed,with/without load	mm/s		/440		0/440	290/		270/480
4.02 Lifting Speed, with/without load	mm/s	350	/500		0/500	350/		330/520
4.03 Lowering Speed	mm/s	4	50		150	45	0	450
4.04 Gradient performance with load	%		27		24	2:	2	20
4.05 Max. draw bar pull with load	N	11	550		920	154		17390
4.06 Acceleration time (10 metres) W/O load	S	4.5	/4.0	4.5/4.0		4.7/4.2		4.9/4.5
Weight								
5.01 Total Approximate Weight(W/O battery)	kg	2900/2161	2820/2260	3160/2421	3080/2372	3340/2590	3420/2480	3540/2600
5.02 Axle Loading*: Unloaded,Front/Rear	kg	1484/1416	1412/1408	1476/1648	1537/1543	1590/1750	1580/1650	1690/1850
5.03 Axle Loading*: Loaded,Front/Rear	kg	3173/727	3103/717	4006/654	4035/545	4525/645	4360/620	4920/700
Battery								
6.01 Battery Voltage/rated capacity(5h)	V/Ah	48/420	48/330	48/420	48/440	48/600	48/480	48/600
6.02 battery weight	kg	739(700-780)	560(532-588)	739(700-780)	708(673-743)	940(900-1000)	750(700-800)	940(900-1000)
6.03 Battery to DIN 43531/35/36/A/B/C		43531A	43531A	43531A	43531A	43531B	43531B	43531B
Motor & Controller							and the second	
7.01 Drive Motor - 60 Min. Rating	kW	2>	4.5	2>	< 4.5	2×	4.5	2×4.5
7.02 Pump Motor - 15 Min. Rating	kW	7.5	(DC)		(DC)	8.6(I		10.5(DC)
7.02 Pump Motor - 15 Min. Rating			AC)		(AC)	11(4		11(AC)
7.03 Drive Motor Control Method		Most	et/AC		fet/AC	Mosfe	et/AC	Mosfet/AC
7.04 Pump Motor Control Method		Most	et/DC		fet/DC	Mosfe	et/DC	Mosfet/DC
7.04 Pump Motor Control Method		Most	et/AC		fet/AC	Mosfe		Mosfet/AC
		Hydrautic/Mechanical		Hydrautic/Mechanical		Hydrautic/Mechanical		Hydrautic/Mechanical
7.05 Service Brake/Parking Brake		Hydrautic/	Mechanical	Hydrautic/	Intecharica	riyurautori	lechanical	nyuraulic/iviechanical







CPD15S

Vertical axle stands for load capacity while horizontal axle stands for load center. Load center is the distance counted from the front of the fork. The base point of the standard load is the center point of the cubic with the same 1000mm dimension in length, width and height. The load capacity should be down, if mask tilts forward, using non-standard forks or loading goods with extra width. Please notice the different

load capacity between different load centers according to

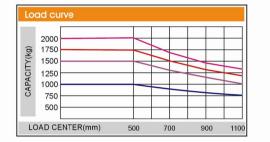
CPD18S

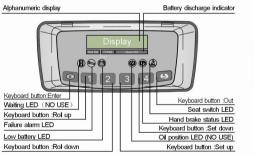
CPD20S

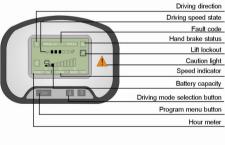
CPD10S

load chart.

Note:







CURTIS Display

ZAPI Display

BATTERY COMPARTMENT SIZ

BATTERT COMPARTMENT SIZE										
MODEL	COMPARTMENT SIZE	BATTERY SPE	ECIFICATIONS							
MODEL	WD×LG×HT	SIZE	STANDARD							
CPD10/15S-CQ	845×433×789	835×418×784	DIN 43531A							
CPD10S-FQ	845×433×660	830×414×627	DIN 43531A							
CPD15S-FQ	845×533×660	830×522×627	DIN 43531A							
CPD18S-FQ	1040×460×660	1030×439×627	DIN 43531B							
CPD18/20S-CQ	1040×540×660	1030×529×627	DIN 43531B							

Mast model	Max. Lift height (mm)		Capacity at 500	mm;load center	Height with mast lowered (mm)	Tilting Angle $(\alpha/\beta)$	
wast moder		CPD10S	CPD15S	CPD18S	CPD20S	1.0-2.0t	(α/β)
M200	2000	1000	1500	1750	2000	1580	5/7
M250	2500	1000	1500	1750	2000	1830	5/7
M300	3000	1000	1500	1750	2000	2080	5/7
M330	3300	1000	1500	1750	2000	2220	5/7
M350	3500	1000	1500	1750	1950	2330	5/7
M370	3700	1000	1450	1750	1900	2430	5/7
M400	4000	1000	1400	1700	1850	2630	3/5
M425	4250	1000	1350	1650	1800	2755	3/5
M450	4500	1000	1300	1600	1750	2880	3/5
M500	5000	900	1200	1500	1650	3130	3/5
M550	5500	750	1000	1300	1400	3430	3/3
M600	6000	500	700	950	1100	3680	3/3

WIDE VIEW FULL FREE 2-STAGE MAST											
Mast model	Max. Lift height	Ca	pacity at 500	mm;load cer	nter	Height with mast lowered (mm)	Free lift (with Backrest)	Tilting Angle			
Mast model	(mm)	CPD10S	CPD15S	CPD18S	CPD20S	1.0-2.0t	1.0-2.0t	(α/β)			
ZM200	2000	1000	1500	1750	2000	1580	570	5/7			
ZM250	2500	1000	1500	1750	2000	1830	820	5/7			
ZM300	3000	1000	1500	1750	2000	2080	1070	5/7			
ZM330	3300	1000	1500	1750	2000	2220	1210	5/7			
ZM350	3500	1000	1450	1750	1950	2330	1320	5/7			
ZM370	3700	1000	1400	1750	1900	2430	1420	5/7			
ZM400	4000	1000	1350	1700	1850	2630	1620	3/5			
ZM425	4250	1000	1300	1650	1800	2755	1745	3/5			
ZM450	4500	1000	1300	1600	1750	2880	1870	3/5			
ZM500	5000	900	1200	1500	1650	3130	2120	3/5			
ZM550	5500	750	1000	1250	1400	3430	2420	3/3			
ZM600	6000	500	650	900	1000	3680	2670	3/3			

NOTE: The free height of full free 2-stage mast without backrest increase +399mm

WIDE VI	EW FULL FRE	E 3-STA	GE MAST					
Mast madel	Max. Lift height (mm)	Ca	pacity at 500	mm;load cer	nter	Height with mast lowered (mm)	Free lift (with Backrest)	$\begin{array}{c} \text{Tilting Angle} \\ (\alpha/\beta) \end{array}$
Mast model		CPD10S	CPD15S	CPD18S	CPD20S	1.0-2.0t	1.0-2.0t	
ZSM360	3600	1000	1400	1750	1900	1770	760	3/5
ZSM400	4000	1000	1300	1700	1850	1905	895	3/5
ZSM435	4350	1000	1280	1650	1800	2020	1010	3/5
ZSM450	4500	1000	1250	1600	1750	2070	1060	3/5
ZSM470	4700	1000	1250	1600	1700	2140	1130	3/5
ZSM480	4800	1000	1200	1550	1650	2170	1160	3/5
ZSM500	5000	900	1100	1500	1600	2270	1260	3/5
ZSM540	5400	750	950	1200	1350	2405	1395	3/3
ZSM550	5500	700	900	1150	1300	2440	1430	3/3
ZSM600	6000	500	600	850	950	2620	1610	3/3
ZSM620	6200	350	500	750	850	2710	1700	3/3
ZSM650	6500		350	650	750	2810	1800	3/3

NOTE: The free height of full free 3-stage mast without backrest increase

1.8-2t Free lifting height without bracket:+436mm 1-1.5t Free lifting height without bracket:+449mm



**Renewable energy technologies** 

With the use of the excellent load-sensing steering system and AC controlling renewable energy technologies, the forklift is more energy-saving and the working hour of the battery is extended by 15%.



